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Technical Data Sheet

		UniPak ø133 mm 1180 ml	
		Logical no:	5131
		Available lids:	2830 standard, 2838 membrane
Volume			
Volume under lid:	1180,0 ml +/- ml	Volume brimful:	1320,0 ml +/- ml
Dimensions			
Shape:	Round Conical	External diameter bottom:	104,4 mm +/- 0,5 mm
External dia top without lid:	132,3 mm +/- 0,5 mm	Height without lid:	129,4 mm +/- 0,5 mm
External dia top with lid:	132,3 mm +/- 0,5 mm	Height with std lid:	130,3 mm +/- 0,5 mm
Weight			
Weight container/pot:	37 g +/- 1 g	Weight plastic handle:	2,15 g +/- 0,22 g
Weight standard lid:	9,7 g +/- 0,9 g	Weight metal handle:	0 g +/- g
Performance			
Stackability - dynamic:	Max: kg Max top load on bottom container at 23°	UN approval:	No
Stacking tests:	Special: The stacking tests have been performed with the standard raw material as stated above at 23° C over a period of 2 months. Stackability depends on many factors and the above data is meant as an indication only. Consequently, customers should make internal trials to determine the viability of stacking and transportation.		
Closure system		Handle	
Lid type options:	Standard lid, Membrane lid	Handle available:	Flexible plastic
Closure type:	Snap-On		
Protective collar:	Yes		
Tamper Evidence type:	Tamper Evidence tab		
Decoration			
Decoration available:	IML	Decoration area offset:	NA mm without overlap
Packing			
On pallet 1200x800:	2600 pcs.	On pallet 800x1200:	2400 pcs.
Pieces per layer:	NA pcs.	Pieces per layer:	NA pcs.
Height incl. pallet:	1,15 m	Height incl. pallet:	1,25 m
Stackability, empty:	2 pallets high	Stackability, empty:	2 pallets high
Raw material			
Raw material options:	PP	Masterbatch colours:	Colours according to standard selected pantone colours.
Hot filling:			
Hot temperatures:	The material chosen has a very good heat resistance and the packaging is suitable for hot filling. Notably, plastic packaging become flexible when subjected to hot filling temperatures and care must be taken in relation to stacking immediately after hot filling. The packaging must be tested by the customer with the actual product before approval for use at hot temperatures		
Cold temperatures:	Freezing conditions require special resins available on request. The packaging must be tested by the customer with the actual product before approval for use at low temperatures		
Quality Specifications			
Approvals:	All products comply with the European Union Commission Regulation No. 10/2011/EC with amendments, relating to materials and articles intended to come into contact with food, unless otherwise stated. In accordance with EU legislation, it is the responsibility of the customer to ensure that the supplied product is suitable for the intended use.		
Shelf life:	The compliance of the product to the technical specifications in this data sheet is guaranteed for 12 months after the date of the delivery subject to suitable storage. Suitable storage include protection of e.g. direct sun light, rain, very low temperatures or very high temperatures over a long period.		

Quality information:

Deviations in the product specifications in this data sheet of 0.025% or less (i.e. 25 items per 100,000) are considered acceptable in the industry and therefore cannot be construed as a defect. Also, please refer to the Standard Sales and Delivery Terms in force at the time of delivery.

Specifications are subject to change without notice. Version 10.2

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